




# **BOLT TORQUE SPECS**

**NOTE: ALL TORQUE VALUES ARE BASED ON THE SHANK OF THE BOLT, NOT THE HEAD OF THE BOLT**

**Flywheel to Crank**

**Pressure Plate to Flywheel.**

Bolt Dia.	Ft/Lbs.	NM	Bolt Dia.	Ft/Lbs.	NM
10mm x 1.0	65	88	8mm x 1.0	25	34
10mm x 1.25	65	88	8mm x 1.25	25	34
11mm x 1.50	65	88	10mm x 1.5	35	47
12mm x 1.0	73	100	5/16-18	25	33
7/16-20	65	88	5/16-24	25	33
1/2 – 20	70	94	3/8-16	35	47

**NOTE: DO NOT** use an impact diver to tighten crankshaft bolts. Improper tightening can damage bolts.

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